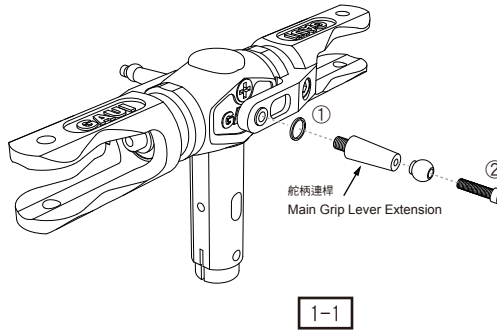


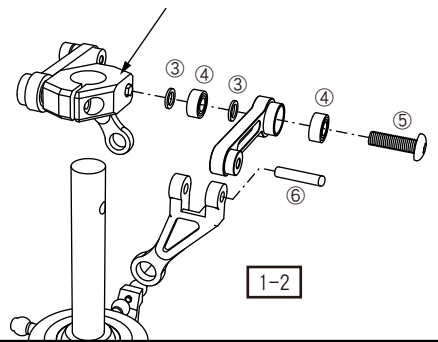
- | | | |
|----------------|----------------------------|--------|
| ① W4.7X5.5X0.5 | Washer | 華司 |
| ② M2X8 | Socket head machine screws | 公制六角螺絲 |
| ③ W3X4.5X0.5 | Washer | 華司 |
| ④ B3X6X2.5 | Bearing | 軸承 |
| ⑤ M3X10 | Socket head machine screws | 公制六角螺絲 |
| ⑥ P2X11 | Pillar | 柱狀體 |

1.Assemble the Main Grip Lever and Extension
將舵柄連桿組合至旋翼夾頭上。

2.Assemble the Upper Swashplate Lock
組合相位器總成並置入主軸。



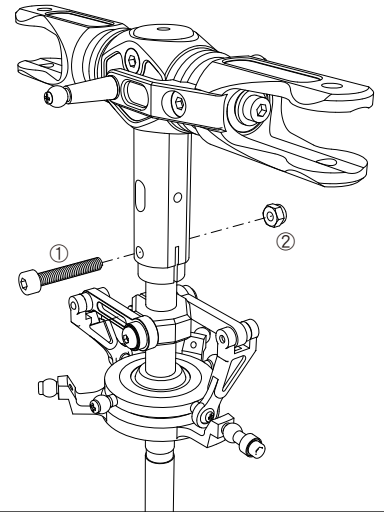
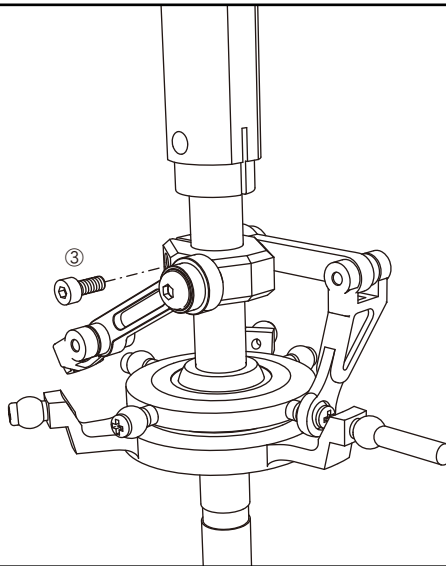
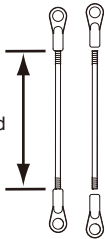
Upper Swashplate Lock Ass'y
(for 425~550 class 8mm Mast)
可調式相位器



- | | | |
|-----------|----------------------------|--------|
| ① M3X18 | Socket head machine screws | 公制六角螺絲 |
| ② M2X5 | Socket head machine screws | 公制六角螺絲 |
| ③ N3X5.5L | Nut | 螺母 |

1.Both linkages should be equal in length
拉桿需等長並依配置調整長度。

兩支拉桿等長
Both linkages should be equal in length

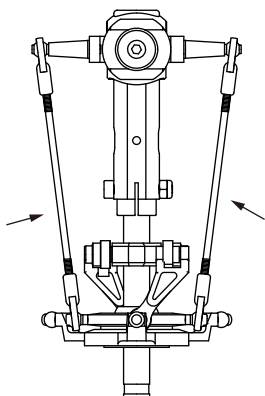


Tighten the setting screw(M2x5) of the swashplate lock when the Main Grip is at 0 pitch degrees, be sure the arm of the swashplate lock should be perpendicular.

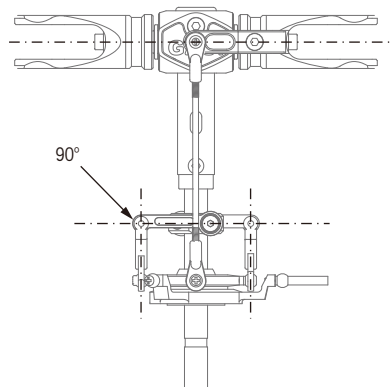
主旋翼0度，相位臂成90度夾角，拉桿與主軸平行時將M2X5螺絲鎖緊。

- | | | |
|---------------|----------------------------|--------|
| ① W3X16X0.8 | Washer | 華司 |
| ② M3X22 | Socket head machine screws | 公制六角螺絲 |
| ③ P3X3.96X3.1 | Tutb | 柱狀體 |
| ④ M4X25 | Socket head machine screws | 公制六角螺絲 |
| ⑤ W4.2X8X0.4 | Washer | 華司 |
| ⑥ N3X5.5L | Nut | 螺母 |

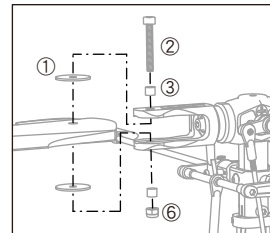
Install the linkages
將拉桿扣至球頭



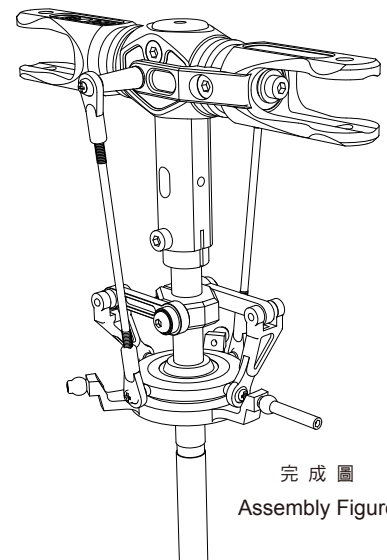
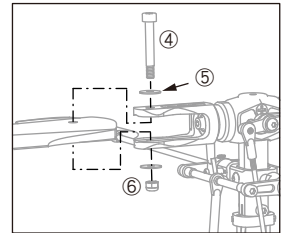
When the main grip is at 0 pitch degrees, the swashplate lock arm should be perpendicular
主旋翼0度平行時，相位臂成90度夾角



For 425mm Blade
(10mm Root with 3mm hole)
425槳 (槳根厚10mm, 螺孔3mm)



For 500mm Blade
(12mm Root with 4mm hole)
500槳 (槳根厚12mm, 螺孔4mm)



完成圖
Assembly Figure